



HD9320 HD9330  
HD9321 HD9331  
HD9322 HD9332  
HD9323 HD9333  
HD9324 HD9345  
HD9326 HD9346  
HD9338

Philips Consumer Life Style

# Service Manual

## PRODUCT INFORMATION

### - Features

- Auto shut off
- Dry boil protection
- Boiling signal at switch
- Cordless power base
- 1.7L Max water Capacity
- 2200W Max power (3000W for UK version, 1910W for HD9338/88)
- Single Water gauge
- Manual lid open handle (HD9320)
- Spring lid open (HD9321/HD9322/HD9326/HD9345/HD9346/HD9338)

### Accessories:

-N/A

### Safety

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

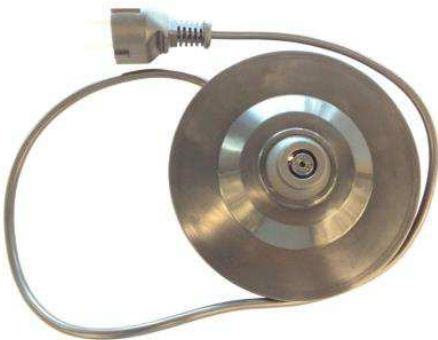
## TECHNICAL INFORMATION

- Power : 2200W(1910W for HD9338)
- Frequency : 50 – 60 Hz
- Power cord length : 0.75 m
- Voltage : 220-240 V
- Capacity : 1.7L
- Product size (mm):
- Length : 255MM
- : 208MM for HD9338
- Width : 152MM
- : 189MM for HD9326
- : 228MM for HD9338
- Height : 240MM
- : 258MM for HD9326
- : 248MM for HD9338
- Unit Weight : 1.2kg
- : 1.3Kg for HD9326
- : 1.098Kg for HD9338

# EXPLODED VIEW&PARTLIST

**HD9320**    **HD9330**  
**HD9321**    **HD9331**  
**HD9322**    **HD9332**  
**HD9323**    **HD9333**  
**HD9324**    **HD9345**  
**HD9326**    **HD9346**  
**HD9338**

Pops	12Nc	Description	Remark	CRP
1	996510066406	BASE+POWERCORD(VDEPLUG)	HD932* European Version	Y
	996510066494	BASE + POWERCORD(S.AFRICA PLUG)	Just for HD9320/23	Y
	996510071341	BASE+POWERCORD(SGP BS PLUG)	For HD9322/50	Y
	996510071339	BASE+POWERCORD(SKOREAPLUG)	For HD9322/60 HD9322/80	Y
	996510073757	BASE + POWER CORD VDE	For HD9326/20/21	Y
	996510071485	BASE+POWERCORD(BS PLUG)	For HD9321/26	Y
	996510073761	BASE + POWER CORD ARGENTINA	For HD9326/29	
	996510072822	BASE + POWER CORD(China version)	For HD9330/31/32/33 HD9338/88	Y
	996510075161	BASE+POWER CORD (HK PLUG)	For HD9332/21	Y
2	996510066405	FILTER	Except HD933* china version	Y



# Revision List

**HD9320 HD9330**  
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**HD9322 HD9332**  
**HD9323 HD9333**  
**HD9324 HD9345**  
**HD9326 HD9346**  
**HD9338**

Version A: Add two new model HD9320 and HD9321.

Version B: Add two new model HD9322 and HD9323.

Version C: Add one new model HD9326/20.

Version D: Add two new models HD9345 HD9346----WK1425

Version E: Add six new versions for HD932\*---WK1437

Description	Philips 12NC	Model
BASE+POWERCORD(VDEPLUG)	996510066406	HD9322/82 HD9322/81
BASE+POWERCORD(SGP BS PLUG)	996510071341	HD9322/50
BASE+POWERCORD(SKOREAPLUG)	996510071339	HD9322/60 HD9322/80
BASE+POWERCORD(BS PLUG)	996510071485	HD9321/26

Version F: Add one new model HD9324/50---wk1439

Version G: add three new models HD9330/HD9331/HD9332/HD9333 into service manual.---wk1502

Version H: change Base + Power cord of HD9326 EUR version from 996510070016 to 996510073757  
(CP#CP152903 introduction date 2015/7/22; add ARGENTINA Base + Power cord into SM.  
----wk1530

Version I: Add two new models HD9332/21 and HD9322/71----WK1608.

Version J: Add one new model HD9338/88---WK1629